

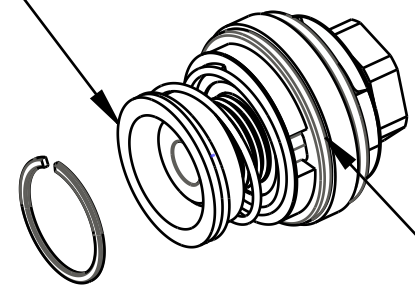
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IMPORTANT:
LARGER OD OF THE SPRING PERCH
GOES AGAINST THE RETAINING RING



IMPORTANT:
ENSURE VALVES ARE NOT
PINCHED DURING ASSEMBLY

DETAIL A
SCALE 2:1

REBOUND PISTON ASSEMBLIES:
820-03-511-KIT: Piston Assy, Rebound 2019 8mm Shaft, RTF (32mm SC)
820-03-512-KIT: Piston Assy, Rebound 2019 8mm Shaft, RTM (34mm and 36mm)

SEE DETAIL A

038-00-032

Retaining Ring: Smalley VSM-8

TORQUE:
55 IN. LB.

IMPORTANT:
ENSURE RETAINING RING IS FULLY
SEATED IN GROOVE FULL 360°

DAMPER TUBES:

207-22-012: Damper Tube: (T) Machined, 8mm OD x 0.2195 in ID, 018 LIVE 32 27.5/29in 80-100 SC
207-22-015: Damper Tube: (T) Machined, 8mm OD x 0.2195 in ID, 018 LIVE 36
207-22-014: Damper Tube: (T) Machined, 8mm OD x 0.2195 in ID, 018 LIVE 32 29 80-130 & 34

039-00-326

Spring: Rebound Needle, Stiff, FIT CTD

210-22-441

Needle, Rebound, Smaller ID Damper Shaft, 010 RL-RLC

GREASE:
THIN LAYER OF SLICK HONEY
ON BULLET TOOL

LOCTITE:
RED 277

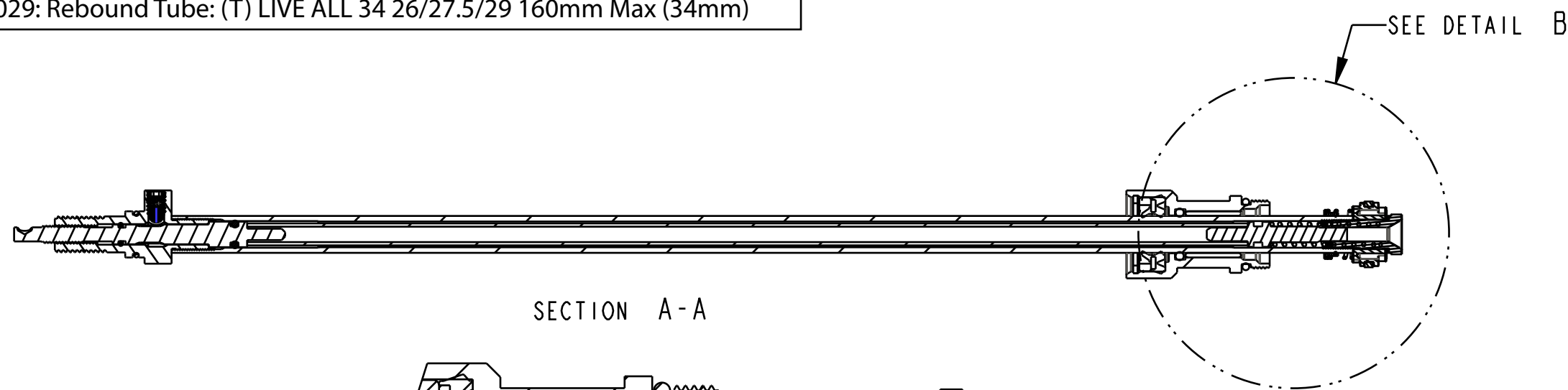
TORQUE:
55 IN. LB.

820-03-569-KIT
Sealhead Assy, 2019 FIT [8mm, M17.56] Trelleborg, O-Ring

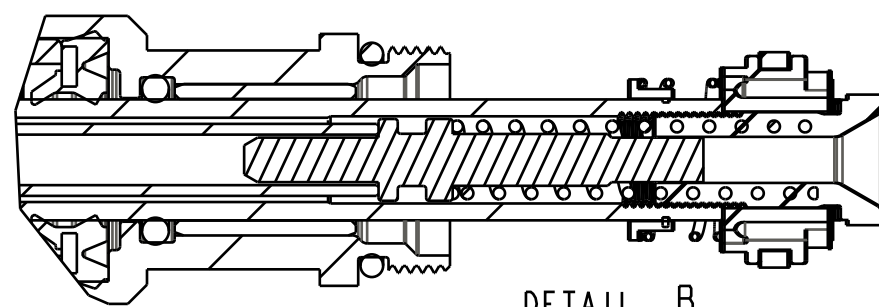
REBOUND TUBES:

204-74-030: Rebound Tube: (T) LIVE 32 27.5 & 29 80-100mm Lightweight (32mm SC)
204-74-018: Rebound Tube: (T) Machined, 2013 32 29in CTD, F/P (36mm)
204-74-029: Rebound Tube: (T) LIVE ALL 34 26/27.5/29 160mm Max (34mm)

REBOUND ADJUSTER ASSEMBLIES:
820-03-282-KIT: 2017 32 iCTD Rebound Adjuster, SC (32mm SC)
820-03-185-KIT: 011 36 FIT RLC 160 Rebound Adjuster Assy (34mm and 36mm)



SECTION A-A



DETAIL B
SCALE 2:1

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TITLE
2019 LIVE Valve OE
Damper Shaft Assemblies

SIZE DWG. NO.
C
PLOT SCALE 0.85:1 SHEET 1 OF 1

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